



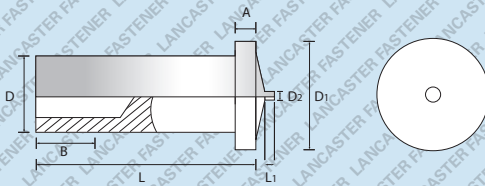
LANCASTER

DIN EN ISO 13918

# CD Weld Studs

Internally Threaded  
Copper Coated

RoHS 2 Compliant



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Further technical data is available on page 214

## TYPE IT

| Thread             | M3                                                                | M4                    | M5                  | Thread             |
|--------------------|-------------------------------------------------------------------|-----------------------|---------------------|--------------------|
| D<br>± 0.1         | 5                                                                 | 6                     | 7.1                 | D<br>± 0.1         |
| D1<br>± 0.2        | 6.5                                                               | 7.5                   | 9                   | D1<br>± 0.2        |
| A                  | 0.8 - 1.4                                                         | 0.8 - 1.4             | 0.8 - 1.4           | A                  |
| B<br>+ 0.5<br>- 0  | 5                                                                 | 6                     | 7.5                 | B<br>+ 0.5<br>- 0  |
| D2<br>± 0.8        | 0.75                                                              | 0.75                  | 0.75                | D2<br>± 0.8        |
| L1<br>± 0.5        | 0.8                                                               | 0.8                   | 0.85                | L1<br>± 0.5        |
| L-<br>Length<br>mm | Bulk Carton Quantity   Small Box Quantity   Weight (KG) per 1,000 |                       |                     | L-<br>Length<br>mm |
| 6                  | 30,000   1,000   0.84                                             |                       |                     | 6                  |
| 8                  | 30,000   1,000   1.07                                             | 20,000   1,000   1.30 |                     | 8                  |
| 10                 | 25,000   1,000   1.33                                             | 15,000   1,000   1.57 | 10,000   500   1.90 | 10                 |
| 12                 | 20,000   1,000   1.59                                             | 12,000   1,000   2.32 | 8,000   500   2.60  | 12                 |
| 15                 | 15,000   1,000   2.00                                             | 10,000   500   3.10   | 8,000   500   3.60  | 15                 |
| 20                 | 12,000   1,000   2.91                                             | 8,000   500   3.70    | 5,000   500   5.30  | 20                 |
| 25                 | 9,000   1,000   3.70                                              | 5,000   500   4.88    | 4,000   250   6.45  | 25                 |
| 30                 |                                                                   | 4,000   500   6.00    | 3,000   250   8.20  | 30                 |
| -                  |                                                                   |                       |                     | -                  |
| -                  |                                                                   |                       |                     | -                  |
| -                  |                                                                   |                       |                     | -                  |
| -                  |                                                                   |                       |                     | -                  |
| -                  |                                                                   |                       |                     | -                  |
| -                  |                                                                   |                       |                     | -                  |

Copper Coated - preferred and available from stock.

PRODUCT CODE EXAMPLE

CDWSIT30025CU

PRODUCT DESCRIPTION EXAMPLE

M3 x 25 DIN EN ISO 13918 Type IT CD Weld Stud Copper Coated

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