

SELF-TAPPING
SCREWSSELF-DRILLING
SCREWSTAP-FIX® THREAD
ROLLING SCREWSROLLED THREAD
MACHINE SCREWSTAMPER PROOF
SECURITY SCREWSHAMMER DRIVE
SCREWSSCREWS FOR
PLASTICSMICRO DIAMETER
SCREWSK-SERIES®
SETZMUTTERNRIVET BUSHES &
SELF-CLINCHING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA



LANCASTER

METRIC

Thread Forming Screws

FOR PLASTICS

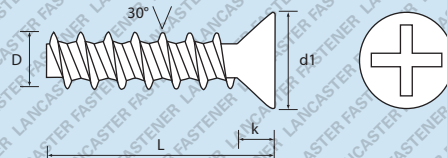
PLAS-TECH® 30°

Cross Recess (H) Countersunk

Steel / Zinc Plated (CR3)

Steel / Black (CR3)

RoHS 2 Compliant



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Further technical data is available on page 197

Dia. D max	2.2	2.5	3	3.5	4	5	6	-	Dia. D max
Dia. Gauge	-	-	-	-	-	-	-	-	Dia. Gauge
d1 - max	3.80	4.70	5.50	7.30	8.40	9.30	11.30	-	d1 - max
k - ref	1.30	1.75	2.05	2.80	3.25	3.40	3.80	-	k - ref
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	1	1	2	2	2	2	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm
5	150,000 1,000 0.10								5
6	125,000 1,000 0.12	100,000 1,000 0.18	70,000 1,000 0.28						6
8	100,000 1,000 0.15	80,000 1,000 0.20	55,000 1,000 0.35						8
10			40,000 1,000 0.41	26,000 1,000 0.69	20,000 1,000 0.96				10
12			35,000 1,000 0.46	23,000 1,000 0.78	17,000 1,000 1.03	13,500 1,000 1.47	8,000 1,000 2.41		12
14				20,000 1,000 0.86	14,000 1,000 1.14	11,000 1,000 1.63			14
16			25,000 1,000 0.58		12,000 1,000 1.23	9,000 1,000 1.76	6,500 1,000 2.80		16
18						8,000 1,000 1.91			18
20			17,000 1,000 0.70				5,000 500 3.20		20
25					7,500 1,000 1.67				25
30									30
-									-
-									-
-									-
-									-
-									-
-									-

Zinc Plated (CR3) - preferred and available from stock.

Black (CR3) - non preferred and may be subject to a lead time and MOQ (2.5mm and above).

Zinc Plated (CR3) & Black (CR3)

preferred and available from stock.

See Page 219
for further detail.

PRODUCT CODE EXAMPLE

PSBPHCSK30008ZC

PSBPHCSK25006ZN

PRODUCT DESCRIPTION EXAMPLE

3 x 8 Cross Recess (H) Countersunk Plas-Tech® 30° Screw Steel / Zinc Plated (CR3)

2.5 x 6 Cross Recess (H) Countersunk Plas-Tech® 30° Screw Steel / Black (CR3)

Plas-Tech® is a registered trade mark of Lancaster Fastener Co Ltd

E. & O. E.

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96

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