

SELF-TAPPING
SCREWSSELF-DRILLING
SCREWSTAP-FIX® THREAD
ROLLING SCREWSROLLED THREAD
MACHINE SCREWSTAMPER PROOF
SECURITY SCREWSHAMMER DRIVE
SCREWSSCREWS FOR
PLASTICSMICRO DIAMETER
SCREWSK-SERIES®
SETZMUTTERNRIVET BUSHES &
SELF-CLINCHING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA



LANCASTER

METRIC

Thread Forming Screws

FOR PLASTICS

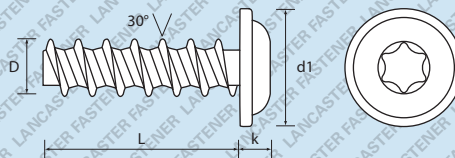
PLAS-TECH® 30°

T-Drive® (6-Lobe) Flange

Steel / Zinc Plated (CR3)

Steel / Black (CR3)

RoHS 2 Compliant



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Further technical data is available on page 197

		2.2	2.5	3	3.5	4	5	6	-	
	Dia. D max									Dia. D max
	Dia. Gauge	-	-	-	-	-	-	-	-	Dia. Gauge
	d1 - max	4.50	5.00	6.00	7.00	8.00	10.00	12.00	-	d1 - max
	k - max	1.40	1.50	2.10	2.40	2.60	3.30	3.60	-	k - max
	s - A/F	-	-	-	-	-	-	-	-	s - A/F
	Recess	T6	T6	T10	T10	T20	T20	T25	-	Recess
	L - Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L - Length mm
	5									5
	6	65,000 1,000 0.25	45,000 1,000 0.50							6
	8	50,000 1,000 0.27	30,000 1,000 0.60	26,000 1,000 0.60	20,000 1,000 1.20	12,000 1,000 1.60				8
	10	40,000 1,000 0.34	30,000 1,000 0.70	21,000 1,000 0.73	17,000 1,000 1.40	10,000 1,000 1.80				10
	12		25,000 1,000 0.80	18,000 1,000 0.82	15,000 1,000 1.50	8,000 1,000 2.00	5,500 500 3.40			12
	14		20,000 1,000 0.90	16,000 1,000 1.20	10,000 1,000 1.60	7,500 1,000 2.20	5,000 500 3.60			14
	16		20,000 1,000 1.00	14,000 1,000 1.30	10,000 1,000 1.70	7,000 1,000 2.22	4,500 500 3.80			16
	18		17,000 1,000 1.10	12,000 1,000 1.40	9,000 1,000 1.90	6,000 1,000 2.60	4,000 500 4.00			18
	20		15,000 1,000 1.20	11,000 1,000 1.50	8,000 1,000 2.10	5,000 1,000 2.80	4,000 500 4.20			20
	25		11,000 1,000 1.50	8,000 1,000 1.70	7,000 1,000 2.30	5,000 500 3.00	3,000 500 4.70			25
	30					5,000 1,000 2.50	4,000 500 3.20	2,500 500 5.00		30
	-									-
	-									-
	-									-
	-									-
	-									-
	-									-

Zinc Plated (CR3) - preferred and available from stock.
Black (CR3) - non preferred and may be subject to a lead time and MOQ.

Zinc Plated (CR3) & Black (CR3)
preferred and available from stock.

See Page 219
for further detail.

PRODUCT CODE EXAMPLE

PSBPTXFLN30010ZC
PSBPTXFLN50012ZN

PRODUCT DESCRIPTION EXAMPLE

3 x 10 T-Drive® Flange Plas-Tech® 30° Screw Steel / Zinc Plated (CR3)
5 x 12 T-Drive® Flange Plas-Tech® 30° Screw Steel / Black (CR3)

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