



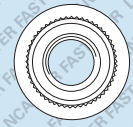
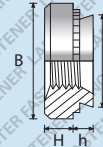
LANCASTER

NUTS

Steel / Zinc Plated (CR3)

Self-Clinching Fasteners

RoHS 2 Compliant



All images are copyright protected

Further technical data is available on page 209

Thread	M2.5			M3			M3 Alt			M3.5			M4			M5			M6			M8		M10		Thread
	-0	-1	-2	-0	-1	-2	-0	-1	-2	-0	-1	-2	-0	-1	-2	-0	-1	-2	-0	-1	-2	-1	-2	-1	-2	
h Max	0.77	0.97	1.38	0.76	0.97	1.37	0.76	0.97	1.37	0.76	0.97	1.37	0.76	0.97	1.37	0.76	0.97	1.37	0.97	1.37	2.21	1.37	2.21	2.21	3.05	h Max
Min. Rec. sheet thickness	0.8	1.0	1.4	0.8	1.0	1.4	0.8	1.0	1.4	0.8	1.0	1.4	0.8	1.0	1.4	0.8	1.0	1.4	1.0	1.4	2.3	1.4	2.3	2.31	3.18	Min. Rec. sheet thickness
D Max	4.22			4.22			4.73			4.73			5.38			6.38			8.72			10.44		13.97		D Max
B ±0.25	6.3			6.3			7.1			7.1			7.9			8.7			11.05			12.65		17.35		B ±0.25
H ±0.25	1.5			1.5			1.5			1.5			2.0			2.0			4.10			5.50		7.48		H ±0.25
Hole Size +0.08 -0.00	4.25			4.25			4.75			4.75			5.4			6.4			8.75			10.50		14.0		Hole Size +0.08 -0.00
Min. distance to sheet edge	4.8			4.8			5.6			5.6			6.9			7.1			8.6			9.7		13.5		Min. distance to sheet edge
CODE	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000																								CODE	
-0	40,000 1,000 0.38			40,000 1,000 0.35									20,000 1,000 0.67			20,000 1,000 0.73			6,000 1,000 2.54							-0
-1	40,000 1,000 0.40			40,000 1,000 0.37			30,000 1,000 0.37**						20,000 1,000 0.68			20,000 1,000 0.77			6,000 1,000 2.62			4,000 500 3.98		2,000 100 11.08		-1
-2	40,000 1,000 0.41			40,000 1,000 0.38			30,000 1,000 0.38**						20,000 1,000 0.71			20,000 1,000 0.80			6,000 1,000 2.70			4,000 500 4.24		2,000 100 11.52		-2
-3																										-3

Zinc Plated (CR3) - preferred and available from stock.

PRODUCT CODE EXAMPLE

HCN04-1STZC

PRODUCT DESCRIPTION EXAMPLE

M4 x -1 Clinch Nut Steel / Zinc Plated (CR3)

** Non preferred size and may be subject to minimum manufacturing quantities.
E, & O. E.
© 2018, Lancaster Fastener Co Ltd.

Note: When ordering M3 Alternative, please ensure your order clearly states "M3 Alt".

t: +44 (0) 1524 389 232

f: +44 (0) 1524 66367

enquiries@lancasterfastener.co.uk

www.lancasterfastener.com

155

SELF-TAPPING
SCREWS

SELF-DRILLING
SCREWS

TAP-FIX® THREAD
ROLLING SCREWS

ROLLED THREAD
MACHINE SCREWS

TAMPER PROOF
SECURITY SCREWS

HAMMER DRIVE
SCREWS

SCREWS FOR
PLASTICS

MICRO DIAMETER
SCREWS

K-SERIES®
SETZMUTTERN

RIVET BUSHES &
SELF-CLINCHING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA