

SELF-TAPPING
SCREWSSELF-DRILLING
SCREWSTAP-FIX® THREAD
ROLLING SCREWSROLLED THREAD
MACHINE SCREWSTAMPER PROOF
SECURITY SCREWSHAMMER DRIVE
SCREWSSCREWS FOR
PLASTICSMICRO DIAMETER
SCREWSK-SERIES®
SETZMUTTERNRIVET BUSHES &
SELF-CLINCHING
FASTENERS

CD WELD STUDS

BRASS INSERTS
FOR PLASTICS

TECHNICAL DATA



LANCASTER

TAP-FIX®

Thread Rolling Screws

FOR METAL



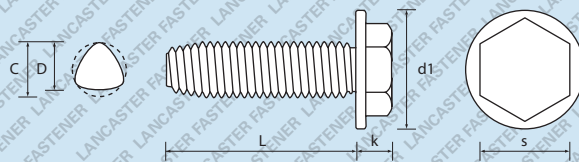
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DIN 7500

Washer Hexagon

Steel / Zinc Plated (CR3) & Lubricated
Steel / Black (CR3)

RoHS 2 Compliant



FORM D Equivalent

Further technical data is available on page 190

Dia. D max	M3	M4	M4	M5	M6	M8	M10	-	Dia. D max	
Dia. C max	3.07	4.08	4.08	5.09	6.10	8.13	10.15	-	Dia. C max	
d1 - max	6.30	8.30	8.80	10.40	13.00	16.90	22.10	-	d1 - max	
k - max	2.40	3.50	4.10	4.50	5.20	7.00	9.00	-	k - max	
s - A/F max	5.00	5.50	7.00	8.00	10.00	13.00	17.00	-	s - A/F max	
Recess	-	-	-	-	-	-	-	-	Recess	
L- Length mm	Bulk Carton Quantity Small Box Quantity Weight (KG) per 1,000								L- Length mm	
5									5	
6	35,000 1,000 0.60	13,000 1,000 1.08						6		
7									7	
8	30,000 1,000 0.69	12,000 1,000 1.67	8,000 1,000 2.63					8		
10	25,000 1,000 0.80	10,500 1,000 1.86	10,500 1,000 1.86	7,000 1,000 2.76	4,500 500 4.38			10		
12	20,000 1,000 0.90	10,000 1,000 2.02	10,000 1,000 2.02	6,500 1,000 2.93	4,000 500 4.80	2,000 250 9.85		12		
16	9,000 1,000 2.38	9,000 1,000 2.38	5,500 1,000 3.44	3,500 500 5.42	1,800 250 11.15	1,000 125 22.56		16		
20	17,000 1,000 1.32	8,000 1,000 2.70	8,000 1,000 2.70	5,000 500 3.96	3,000 500 6.42	1,500 250 12.45	750 125 24.20	20		
25			4,000 500 4.60	2,500 250 7.02	1,500 250 14.08	700 125 26.60			25	
30			3,500 500 5.24	2,500 250 7.96	1,200 125 15.55	500 125 29.20			30	
35					2,000 250 8.88	1,000 125 16.90			35	
40					1,700 250 9.61	1,000 125 18.80	500 100 34.20			40
45									45	
50					1,200 125 11.40	900 125 21.32	500 50 39.00			50
55									55	
60					700 100 25.20					60
-									-	

Zinc Plated (CR3) - preferred and available from stock.
Black (CR3) - non preferred and may be subject to a lead time and MOQ.

Zinc Plated (CR3) & Black (CR3)
preferred and available from stock.

See Page 219
for further detail.

PRODUCT CODE EXAMPLE

TTMWWHX99030ZC
TTMWWHX60020ZN

PRODUCT DESCRIPTION EXAMPLE

M10 x 30 Washer Hexagon DIN 7500 FORM D Equivalent Tap-Fix® Screw Steel / Zinc Plated (CR3)
M6 x 20 Washer Hexagon DIN 7500 FORM D Equivalent Tap-Fix® Screw Steel / Black (CR3)

Tap-Fix® is a registered trade mark of Lancaster Fastener Co Ltd.

E. & O. E.

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